

# Technical Data Sheet

Farapol Jam Chemical Indus. Co.

## FARAPOL G 4211

**Product Description** Farapol G 4211 is a Per-Accelerated Gel Coat of Unsaturated Polyester Resin-based Isophthalic Acid and Satandard Glycol, dissolved in and cross-linked with Styrene Monomer. The product has good mechanical performance combining a good elongation at break in tension and good HDT. This gel coat has good corrosion resistance, cracking resistance, and impact resistance.

**Applications and Use** This gel coat is designed for the Manufacturing of chemical tanks and crafts, transport industries and marine industries coating, kitchen countertops, washbasins and sanitary ware. It can be used in hand lay-up and spray-up processes.

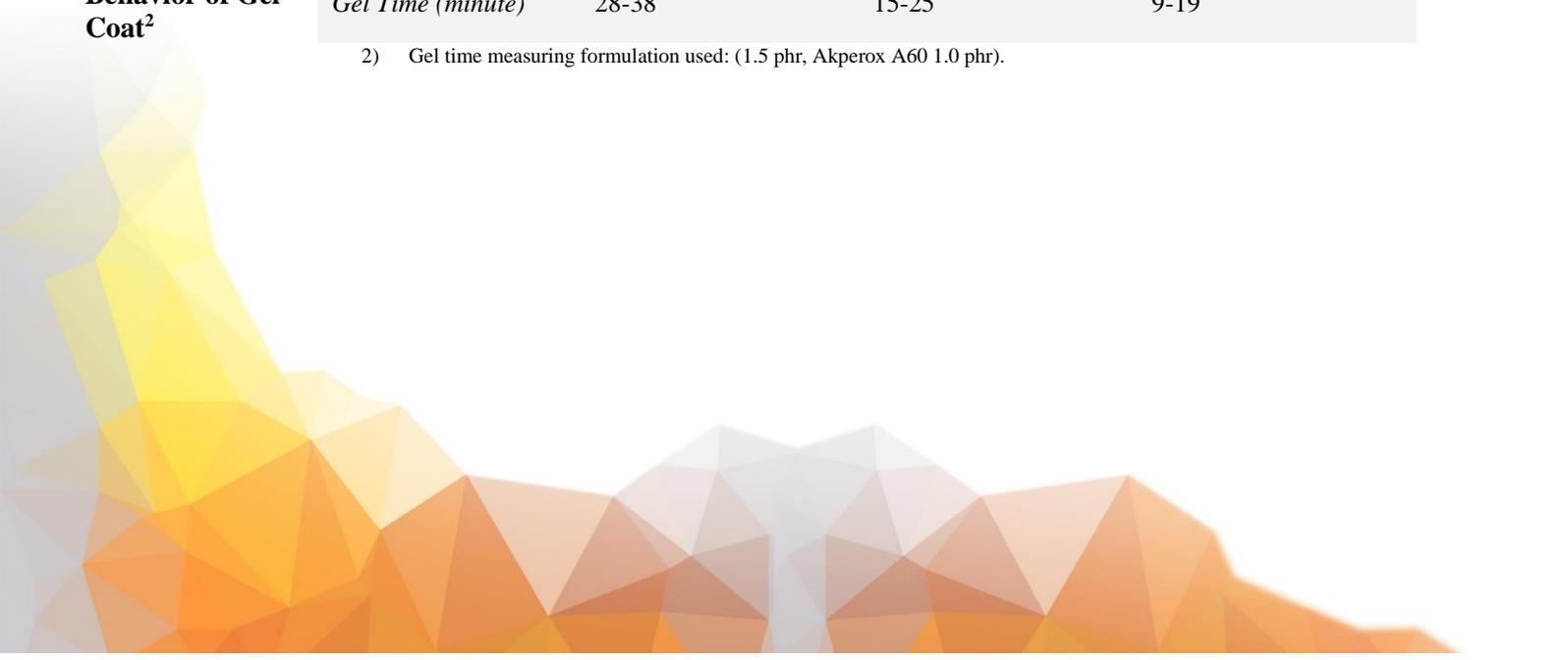
**Certificates and Approvals** Farapol G 4211 is manufactured from raw materials listed in FDA regulation Title 21 CFR 177.2420. Farapol Jam Chemical Industrial Company carries out the production, quality control, and distribution of this product in compliance with ISO 9001, 14001, 45001, 10002, 10004, 10015, and 17065 standards.

Typical Liquid Gel Coat Properties <sup>1</sup>	<i>Property @ 25 °C</i>			
	<i>Property</i>	<i>Unit</i>	<i>Specification</i>	<i>Method</i>
	Viscosity Brookfield (brush)	cps	4000-5500	ISO 2555(2018)
	Thixotropic Index (brush)	relative	4-5	ISO 2555(2018)
	Viscosity Brookfield (spray)	cps	1200-1800	ISO 2555(2018)
	Thixotropic Index(spray)	relative	4-5	ISO 2555(2018)
Gel Time <sup>1</sup>	minute	15-25	ASTM D 2471(1999)	

1) Gel Time and Viscosity can be adjusted as per customer requirements.

Gel Time Behavior of Gel Coat <sup>2</sup>	<i>Temperature (°C)</i>		
	<i>18</i>	<i>25</i>	<i>30</i>
<i>Gel Time (minute)</i>	28-38	15-25	9-19

2) Gel time measuring formulation used: (1.5 phr, Akperox A60 1.0 phr).



### Typical Casted Resin Properties<sup>3</sup>

<i>Property</i>	<i>Unit</i>	<i>Specification</i>	<i>Method</i>
Tensile Strength	MPa	Min 75	ISO 3268, ASTM D638, ISO 527-2&4
Elongation at Break	%	Min 3.5	ISO 3268, ASTM D638, ISO 527-2&4
Tensile Modulus	GPa	Min 3.0	ISO 3268, ASTM D638, ISO 527-2&4
Flexural Strength	MPa	Min 120	ISO 178/ASTM D 790
Flexural Modulus	GPa	Min 3.5	ISO 178/ASTM D 790
Heat Distortion Temperature	°C	Min 80	ISO 75
Barcol Hardness	Barcol	Min 42	ASTM D 2583
Water Absorption	%	≈ 0.20	ISO 62- Test Method 3
Linear Shrinkage <sup>4</sup>	%	≈ 1.4	Internal method

3) Materials used for curing are: (1.5 phr, Akperox A60 1.0 phr). Curing Time is 24 Hrs at Room Temperature and 3 Hrs at 80 °C.

4) This test is done on the linear sample with dimensions (1 cm × 1 cm × 100 cm).

### Handling, Storage and Stability

FARAPOL G 4211 is a product sensitive to temperature, Light, and oxidation. Hence, it should be stored indoors in a dry place at a temperature between 5 and 25°C. Keep always in the original, unopened, and undamaged containers. Avoid keeping material exposed to sunlight. On storage under the conditions mentioned above, the shelf life for FARAPOL G 4211 is 3 months.

### Healthy and Safety

Avoid storing the gel coat along with Metallic Driers and Peroxides in the same area. Safety Datasheets of the product are available on demand. The user is responsible to familiar with the material handling and safety datasheet before using the product.

### Packaging

FARAPOL G 4211 is supplied in 20 buckets and 200 Kg steel barrels.

### Notice

The information contained herein is provided in good faith and is to the best of our knowledge accurate, but we assume no liability for its accuracy or completeness. Therefore, the buyer is advised to determine the suitability of this product for the intended use. We retain the right to make any changes according to technological progress or further developments.

### Document Registration

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### Contact Information

Tel: +98 21 26231019

Fax: +98 21 26231014

Site: [www.farapol.com](http://www.farapol.com)

Email: [info@farapol.com](mailto:info@farapol.com)

