

Technical Data Sheet

Farapol Jam Chemical Indus. Co.

FARAPOL V 302

Product Description Farapol V 302 Novolac-based Epoxy Vinyl Ester Resin is designed to provide exceptional mechanical properties at higher temperatures. This resin offers a high resistance to solvents and chemicals, good retention of strength and toughness at elevated temperatures, and excellent resistance to acidic oxidizing environments.

Applications and Use This resin is designed for such applications as high-temperature chlorination or caustic scrubbing and storage, industrial waste treatment facilities and solvent/extraction processes used in mining. It can be used in filament winding, hand lay-up, spray-up, pultrusion processes.

Certificates and Approvals Farapol Jam Chemical Industrial Company carries out the production, quality control, and distribution of this resin in compliance with ISO 9001, 14001, 45001, 10002, 10004, 10015, and 17065 standards.

Typical Liquid Resin Properties

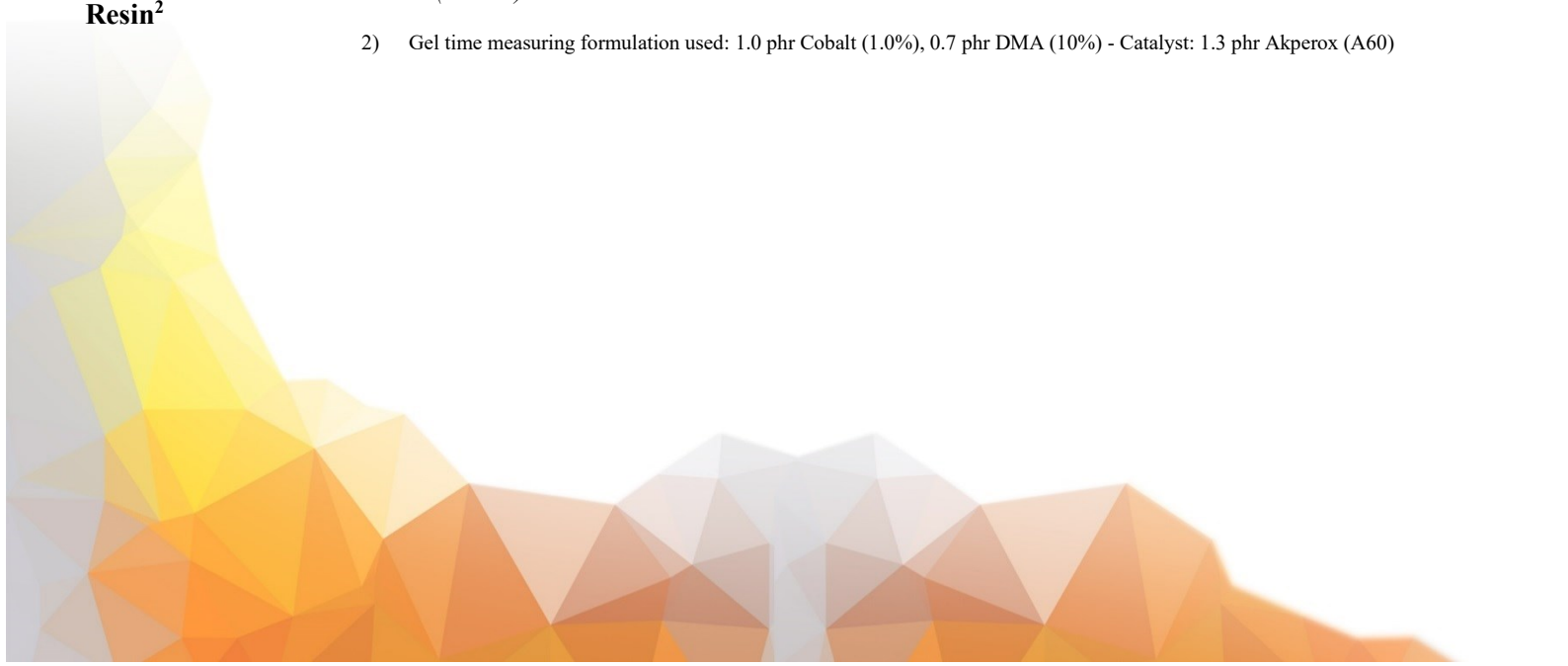
<i>Property @ 25 °C</i>	<i>Unit</i>	<i>Specification</i>	<i>Method</i>
Viscosity Brookfield ¹	cps	400 - 500	ISO 2555
Acid Value	mgKOH/g	Max 20	ASTM D 1639
Solid Content	%	64 - 67	ISO 3251
Color	Gardner	Max 4	ASTM D 1544
Specific Gravity	relative	1.1	ISO 2811
Gel Time ¹	minute	20 - 25	ASTM D 2471
Exothermic Peak Temperature	°C	165-180	ASTM D 2471

1) Gel Time and Viscosity can be adjusted as per customer requirements.

Gel Time Behavior of Resin²

<i>Temperature (°C)</i>	<i>18</i>	<i>25</i>	<i>30</i>
<i>Gel Time (minute)</i>	27-32	20-25	13-17

2) Gel time measuring formulation used: 1.0 phr Cobalt (1.0%), 0.7 phr DMA (10%) - Catalyst: 1.3 phr Akperox (A60)



Typical Casted Resin Properties³

<i>Property</i>	<i>Unit</i>	<i>Specification</i>	<i>Method</i>
Tensile Strength	MPa	Min 80	ISO 3268, ASTM D638, ISO 527-2&4
Elongation at Break	%	Min 3.5	ISO 3268, ASTM D638, ISO 527-2&4
Tensile Modulus	GPa	Min 3.0	ISO 3268, ASTM D638, ISO 527-2&4
Flexural Strength	MPa	Min 120	ISO 178/ASTM D 790
Flexural Modulus	GPa	Min 3.5	ISO 178/ASTM D 790
Glass Transition Temperature (tg)	°C	Min 145	ASTM E 1640
Heat Distortion Temperature	°C	Min 140	ISO 75
Barcol Hardness	Barcol	Min 42	ASTM D 2583
Water Absorption	%	Max 0.25	ISO 62- Test Method 3
Linear Shrinkage ⁴	%	Max 1.8	Internal method

- 3) 1.0 phr Cobalt (1.0%) & 0.7 phr DMA (10%) - Catalyst: 1.0 phr Akperox (A60). Curing Time is 24 hrs at Room Temperature 2 hrs at 80°C & 1 hr at 120°C, for HDT specimens 2 hrs at 140°C.
- 4) This test is done on the linear sample with dimensions (1 cm × 1 cm × 100 cm).

Handling, Storage and Stability

FARAPOL V 302 is a product sensitive to temperature, Light, and oxidation. Hence, it should be stored indoors in a dry place at a temperature between 5 and 25°C. Keep always in the original, unopened, and undamaged containers. Avoid keeping material exposed to sunlight. On storage under the conditions mentioned above, the shelf life for FARAPOL V 302 is 3 months.

Healthy and Safety

Avoid storing the resin along with Metallic Driers and Peroxides in the same area. Safety Datasheets of the product are available on demand. The user is responsible to familiar with the material handling and safety datasheet before using the product.

Packaging

Farapol V 302 is supplied in 200 Kg steel barrels, IBC tanks and bulk road tankers.

Notice

The information contained herein is provided in good faith and is to the best of our knowledge accurate, but we assume no liability for its accuracy or completeness. Therefore, the buyer is advised to determine the suitability of this product for the intended use. We retain the right to make any changes according to technological progress or further developments.

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